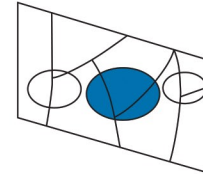












Metalog Method










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Grinding

 Step	 PG	 FG
 Surface	MD-Piano 220	MD-Plan
 Abrasive	Diamond	DiaPro Plan 9
 Grit/ Grain size		9 μm
 Lubricant	Water	
 Rotational speed [rpm]	300	150
 Force[N]/ specimen	30	30
 Time [min]	Until plane	3

Polishing

 Step	 DP
 Surface	MD-Floc
 Abrasive	DiaPro Floc 3
 Grain size	3 μm
 Lubricant	
 Rotational speed [rpm]	150
 Force[N]/ specimen	25
 Time [min]	3