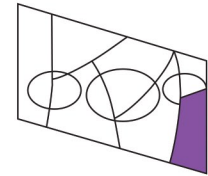












Metalog Method










G



Grinding

 Step	 PG	 FG
 Surface	MD-Piano 220	MD-Plan
 Abrasive	Diamond	DiaPro Plan 9
 Grit/ Grain size		9 μm
 Lubricant	Water	
 Rotational speed [rpm]	300	150
 Force[N]/ specimen	30	35
 Time [min]	Until plane	10

Polishing

 Step	 OP
 Surface	MD-Chem
 Abrasive	OP-S NonDry
 Grain size	0.04 μm
 Lubricant	
 Rotational speed [rpm]	150
 Force[N]/ specimen	20
 Time [min]	1