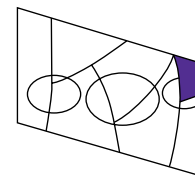






















## Méthode de metalog

**F**


### Prépolissage

 Etape	 PG	 FG
 Support	MD-Piano 220	MD-Allegro
 Abrasif	Diamant	DiaPro AllegroLargo 9
 Equivalent granulométrie		9 $\mu\text{m}$
 Lubrifiant	Eau	
 t/m	150	150
 Fouce[N]/échantillon	40	40
 Temps [mn]	Jusqu'à planéité	5

### Polissage

 Etape	 DP	 OP
 Support	MD-Dac	MD-Chem
 Abrasif	DiaPro Dac 3	OP-U NonDry
 Equivalent granulométrie	3 $\mu\text{m}$	0.04 $\mu\text{m}$
 Lubrifiant		
 t/m	150	150
 Fouce[N]/échantillon	30	15
 Temps [mn]	3	1